MRC ENTERPRISES LLC

WIRE DRAWING DIES · SINCE 1997

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426 71st Street, North Bergen, NJ 07047

DIAMOND & CARBIDE WIRE DRAWING DIES

The right die, the right size, back on your line fast.

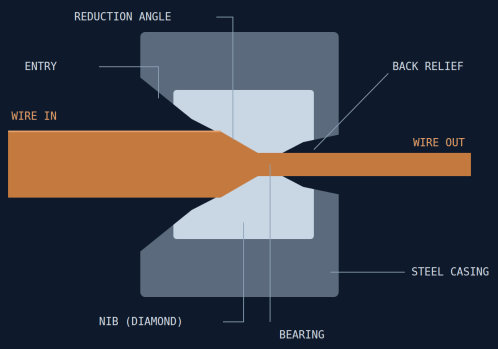
New dies, seconds, recuts and repolishing for wire and cable producers, from 0.007 mm fine wire to 127 mm rod breakdown. A family-run supplier and authorized distributor for Esteves Group.

1997
Serving wire & cable since

0.007–127 mm
Size range across die types

Esteves
Authorized distributor, Esteves Group

24 hrs
Response to calls and email



PRODUCTS

Wire drawing dies

Made by Esteves Group; supplied, sized and serviced by MRC. Custom angles and bearing lengths, matched and tapered sets. Tell us the wire, sizes and speed and we will recommend a setup.

DIE TYPE	SIZE (mm)	SIZE (in)	BEST FOR
Natural diamond (ND) New & seconds	0.007–2.800	0.00027–0.1102	Fine and ultra-fine copper, alloys, precious metals. The finishing die for surface quality.
Single-crystal diamond (SSCD)	0.007–2.800	0.00027–0.1102	Fine wire where consistent performance from die to die matters most.
Polycrystalline diamond (PCD) New & seconds	0.101–35.0	0.00397–1.378	Copper, aluminum, stainless, alloys. Long life in intermediate and large sizes.
Tungsten carbide (TC)	0.127–127	0.005–5	Ferrous and non-ferrous drawing, rod breakdown. Pressure and cased dies.
Shaped & tubing dies	Made to drawing		Flats, squares, rectangles, ovals, profiles, tube drawing. Quoted from your print.
Stranding & bunching dies	Made to spec		Solid and split stranding dies for bunchers and stranders.

Die service

- Diamond and carbide dies recut to next size
- Repolish; profile and bearing restored
- Matched, tapered and breakdown sets
- Quoted against a minimum charge per die

Supplies & equipment

- Diamond compounds and powders
- Die servicing and inspection products
- Extrusion tooling
- New and used die shop machines

Who we serve

- Power, energy and telecom cable
- Automotive wire and harness
- Electronics and magnet wire
- Aerospace, medical, welding, fasteners

HOW TO ORDER

Simple ordering, fast answers

New dies

- Quote form on the website, or call or email
- Send wire, sizes, quantity, line speed
- Upload a drawing for shaped dies

Send dies for service

- List dies on the Send Dies web form, or call
- Ship with your own packing slip
- Over size is charged by the mil

Terms

- Net 30 on approved accounts
- COD until an account is opened
- Card or ACH via invoice link
- Return by our UPS account or yours

Have a drawing or a worn die on the bench?
We respond within 24 hours, Mon–Fri 8–4 ET.

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